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1	Water Filter and Treatment System and Component
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3	The present invention relates to a water filter and
4	treatment component for use in host water treatment
5	apparatus, and a system therefor.
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7	In the production of treated and/or purified water,
8	for example ultra-pure water for laboratory use,
9	several components are generally used in conjunction
LO	to provide the desired water quality. Some of these
L 1	components may be used in parallel or in series, and
L2	some are more critical than others to the final
L3	water quality. Nevertheless, the full and correct
L4	performance of all the components is generally
L5	essential to guarantee the treated water quality.
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L7	To ensure that the final water quality is of the
18	required standard, quality monitors are usually
19	installed either within or external to the water
20	purification unit to monitor key water parameters on
21	an ongoing basis. Typically these will include, but
22	are not limited to, resistivity, conductivity,

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temperature, Total Organic Carbon (TOC), flow rate, 1 2 etc. 3 Notwithstanding the above monitoring, for certain 4 applications, industry regulations require 5 traceability of components that affect the final 6 7 water quality. Typically, this information is required by companies producing pharmaceuticals or 8 similar products. Currently, this is generally 9 carried out by manual logging of component 10 information. 11 12 Meanwhile, components can often be installed and/or 13 used in more than one position in a water treatment 14 apparatus. In other situations, optimum performance 15 of the apparatus can be obtained by using the 16 components in different positions at different 17 18 instances. However, incorrect performance and/or 19 positioning cannot currently be prevented, which may seriously undermine the water quality and 20 21 production. 22 Additionally, it is a desire to know how much 23 capacity or operational lifetime is retained within 24 a component. However, as most components are sealed 25 units, this is impossible to forecast before the 26 27 component suddenly expires or breaks down, again potentially significantly affecting the water 28 This may cause inconvenience to the 29 production. user who would often prefer to schedule component 30 changes at specific times. 31

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1 It is an intention of the present invention to obviate the above disadvantages. 2 3 4 Thus, according to one aspect of the present invention, there is provided a water treatment 5 6 component for use in a host water treatment 7 apparatus, wherein the component has an electronic 8 circuit adapted to co-operate with an electronic circuit in the host apparatus. The host apparatus 9 10 and separable water treatment component together 11 comprise a water treatment system. 12 The co-operation may be one way, either from 13 component to host or vice versa, or two-way. 14 15 The component circuit and host circuit can 16 17 communicate via radio, infrared, or any other transmittable waveforms including optical and 18 magnetic contact. Preferably, the circuits 19 20 communicate by physical electrical contact for 21 maximum robustness of connection, and to minimise interference by other means of communication. 22 23 Preferably co-operation of the circuits is only 24 possible when the communication is correctly 25 created, and this is only achieved when the component is correctly installed and/or fitted with 26 27 the host apparatus. 28 29 Each electronic circuit preferably includes a memory capacity and a capability to read/interrogate the 30 other electrical circuit. The electrical circuit in 31 the host apparatus preferably includes a central 32

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1	processor, and the electrical circuit in the
2	component preferably includes or is a data chip,
3	e.g. a microchip such as well known in the art.
4	The electronic circuit of the component is
5	preferably integral with the component, and more
6	preferably, is formed integrally with the component
7	during the component manufacture. The electronic
8	circuit is preferably embedded into or mounted onto
9	the component.
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11	The electronic circuit of the component preferably
12	includes a database having relevant data relating to
13	that component such as validation information,
14	process information, and/or manufacturing
15	information. Typical information includes, but is
16	not limited to, date of manufacture, date of
17	testing, operator, cartridge type, media type(s),
18	media volumes, media lot numbers, quality control
19	details, and possibly a unique reference code.
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21	The data of the component electronic circuit could
22	be encrypted.
23	
24	According to one embodiment of the present
25	invention, the electronic circuit of the component
26	provides an enablement signal to the electronic
27	circuit of the host apparatus, and/or vice versa.
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29	The enablement signal may include means for the
30	component or host to control the other part.
31	Preferably, the component and host inter-co-operate
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1 Information that can be communicated between the 2 electronic circuits of the component and host 3 generally include validation information, production information and/or manufacturing information. 4 information in the component could be accessed from 5 6 the component and be displayed by the host apparatus. 7 8 9 If necessary or desired, the same information in the 10 system could be accessed via a separate reader 11 device or otherwise communicated to a remote reader, 12 for analysis and/or display. 13 In typical operation, the electronic circuit of the 14 15 component includes at least a data tag, and the 16 presence of the data tag is identified by the electronic circuit of the host apparatus upon 17 18 correct fitment and/or installation of the 19 component, which creates a two-way communication 20 protocol. The host apparatus can then upload 21 relevant data from the data tag, etc. and the 22 component's circuit can download the relevant 23 information from the host apparatus. 24 25 In another embodiment of the present invention, lack 26 of co-operation between the electronic circuit of 27 the component and electronic circuit of the host 28 apparatus indicates the incorrect fitment and/or 29 installation of the component with the host 30 apparatus, or incorrect location of a component on a 31 host apparatus where more than one location is 32 possible.

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In another embodiment of the present invention, the 1 2 lack of co-operation between the electronic circuit of the component and the electronic circuit of the 3 host apparatus identifies incorrect operation of the 4 component and/or host apparatus, e.g. a water leak. 5 6 7 The present invention extends to a water treatment 8 component as hereinbefore defined useable with a 9 host water treatment apparatus having a co-operable electronic circuit, as well as a host 10 11 water treatment apparatus useable with a water 12 treatment component as hereinbefore defined, as well 13 as their co-operation to provide a water treatment The electronic circuits of the component 14 system. 15 and host apparatus can co-operate in a manner as hereinbefore described. 16 17 18 In a further embodiment of the present invention the water treatment component of the present invention 19 20 is a consumable and/or replacement unit such as a 21 This includes water treatment units cartridge. 22 containing ion exchange resins, filters, media, etc. 23 24 According to a yet further embodiment of the present 25 invention, a similar treatment component useable with the host apparatus of the present invention is 26 an operational unit. Such operational units include 27 28 means to sanitise and/or clean e.g. by way of 29 disinfection and/or chemical cleaning, one or more 30 parts of the host apparatus. This may be by means 31 of a component that contains the sanitant or by the

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1 fitment of dummy components in place of components 2 that may be damaged by the sanitant. 3 4 The present invention provides the benefits of 5 electrical co-operation and data tagging. include one or more of correct 7 installation/fitting/use of components, correct 8 location of relevant components in a host apparatus, 9 error-free transfer of information of component 10 origins and/or history, automatic start and/or use 11 of components such as sanitisation units, and 12 prevention of incorrect components, such as half-13 used components, and out of date or inappropriate 14 components. 15 16 An embodiment of the present invention will now be 17 described by way of example only, and with reference 18 to the accompanying and diagrammatic Fig. 1 showing 19 a water treatment component and host water treatment 20 apparatus according to one embodiment of the present 21 invention. 22 23 Referring to Fig. 1, there is shown a first water 24 treatment component 2 and a host water treatment 25 apparatus 4. The host apparatus 4 has two component 26 locations, one shown ready to receive the first 27 component 2, and one shown fitted with a second 28 component 22. 29 30 The component 2 has an embedded microchip 6, which 31 can co-operate with an electronic interface 8 on the 32 host apparatus 4. The remaining part of the

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electronic circuitry in the host apparatus 4 is not 1 2 shown. 3 The component 2 includes inlet and outlet water 4 ports 10a,12a, to fit with complementary inlet and 5 outlet water ports 10b,12b on the host apparatus. 6 7 The host apparatus includes a purified water outlet 8 9 14, and an electronic display 16. 10 The host apparatus 4 is a water purification unit, 11 and the component 2 is a consumable resin cartridge. 12 13 The microchip 6 includes a database retaining 14 15 product master records including date of manufacture of the component 2, date of testing, operator, 16 17 cartridge type, media type (within the component), media volume, media lot numbers, quality control 18 details, and a unique reference code. Only the 19 correct installation and fitting of the component 2 20 within the opening in the host apparatus 4, allows 21 22 the microchip 6 to engage and co-operate with the interface 8 on the host unit 4. 23 24 Once the component 2 is fitted correctly, the 25 electronic circuitry in the host apparatus 26 27 identifies the presence of a data tag on the · component 2, such that a two-way communication 28 protocol is established. Once communication has 29 30 been made, the host apparatus 4 can upload relevant data from the microchip data tag 6, and the micro 31 chip data tag 6 can download relevant information

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9 1 from the host apparatus 4. The information uploaded 2 to the host apparatus includes performance 3 validation criteria such as lot numbers, dates and 4 content type and property. Information which is 5 downloaded into the microchip data tag 6 includes 6 date of commencement of operation and volume of 7 water used on an ongoing basis. The combination of 8 this information allows improvement in determination 9 of consumable lifetime. 10 11 Some or all of this information could be displayed 12 on the display 16 on the host apparatus 4. could include visual warning of any incorrect 13 14 operation, or end of life-time of the component 2. 15 Because the host apparatus electronic circuitry can 16 identify the presence, or not, of a data tag, it can 17 be used to prevent leaks from the apparatus 4, in 18 that if a component is not fitted correctly with its 19 20 data tag in place, then the apparatus 4 will not 21 operate and thus prevent leaks occurring. 22 23 Moreover, if the component 2 could be fitted in more 24 than one opening in the host apparatus 4, incorrect 25 fitment of the component 2 in the wrong position 26 could be prevented due to the unique identifier code 27 on each data tag. In this regard, Figure 1 shows a 28 second separable water treatment component 22. may provide the same function as the first component 29 30 2, or different. If different, an attempt to fit

the first component 2 into the location of the

second component 22 may provide an error signal or

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sign through the display 16, thus ensuring that the 1 2 host apparatus 4 is not compromised. 3 4 The memory in the host apparatus electronic circuitry could also detect if a particular data tag 5 6 has been previously used in a particular position, and hence also prevent a situation where optimum 7 8 performance is not obtained. Furthermore, if 9 certain changes to the configuration of components 10 is required prior to carrying out such functions as 11 sanitisation then this configuration can be 12 ascertained prior to entering that mode. 13 The present provides a number of clear advantages, 14 15 including increased automation of information 16 logging, prevention of use of components in an un-optimised manner, greater user awareness of 17 18 remaining operational life time of components, and 19 prevention of mis-connection/mis-installation which 20 could compromise final water quality, etc.